The Case Solution.com

Lean Implementation at Daktronics, Inc.

Group 20

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## How well was the lean initiative managed from an organizational perspective?

- Lean became a part of Daktronics' business culture
- Implementation of lean manufacturing led to cutting costs, improving efficient production of the company's output and organization's growth
- Partnership with three consulting firms and introduction of the "lean team"
- Buy-in policy and distribution of lean resources

With respect to lean manufacturing, what do you see as "next steps" for Daktronics?

## Improved culture

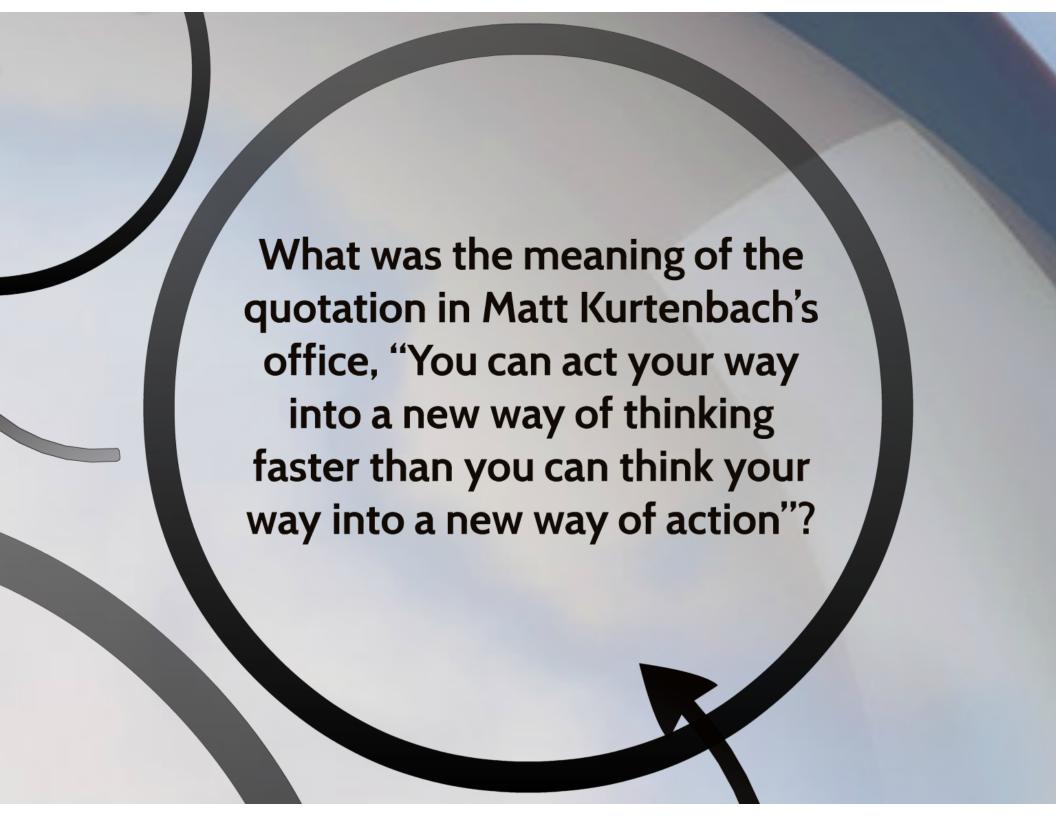
- Value of working
- · Problem-solving
- Snowballingeffect
- Relationship
- Information flow

## Goals

- Long-term goals
- Short-term goals

## **Production layout**

- Just-in-time
- Kanban pull system
- Takt time
- One-piece flow
- Fewer production lines
- Zero-vision





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