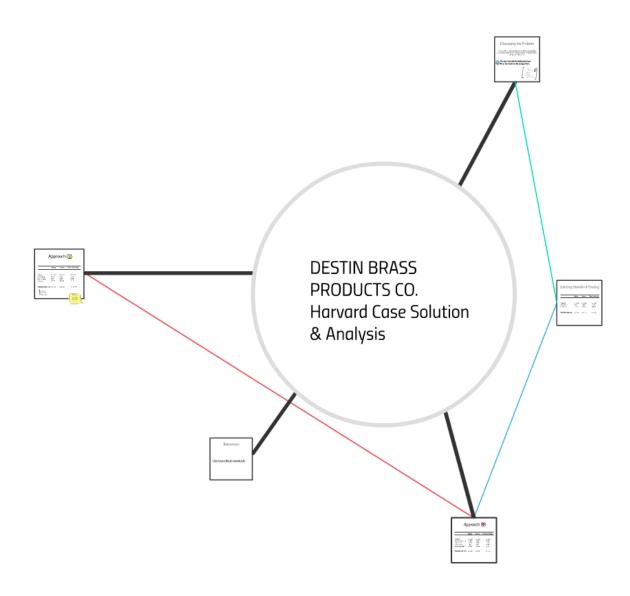


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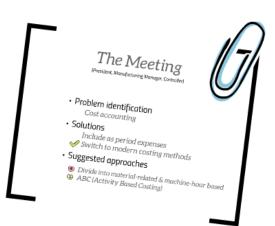


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Discussing the Problem

"Every month it becomes clearer to me that our competitors either know something that we do not know, or they are crazy."
-Roald Guidry (President)





The Meeting

(President, Manufacturing Manager, Controller)



- Problem identification
 Cost accounting
- Solutions

Include as period expenses

- Switch to modern costing methods
- Suggested approaches
 - 1 Divide into material-related & machine-hour based
 - ABC (Activity Based Costing)

Existing Standard Costing

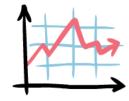
	Valves	Pumps	Flow Controllers
Material Direct labor Overhead	\$ 16.00 4.00 17.56	\$ 20.00 8.00 35.12	\$ 22.00 6.40 28.10
Standard unit cost	\$37.56	\$63.12	\$56.50

Approach

	Valves	Pumps	Flow Controllers
Material	\$ 16.00	\$20.00	\$22.00
Material overhead	7.68	9.60	10.56
Direct labor	4.00	8.00	6.40
Set-up labor	0.02	0.05	0.48
Other overhead	21.30	21.30	8.52
Standard unit cost	\$49.00	\$58.95	\$47.96

Approach (2)

	Valves	Pumps	Flow Controllers
Material Direct labor Set-up labor Overhead	\$ 16.00 4.00 0.02 17.79	\$20.00 8.00 0.05 20.78	\$22.00 6.40 0.48 71.71
Standard unit cost	\$37.81	\$48.83	\$100.59



Conclusions

- Result discussion
- \$trategic implications
- Personal opinion

Conclusions

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