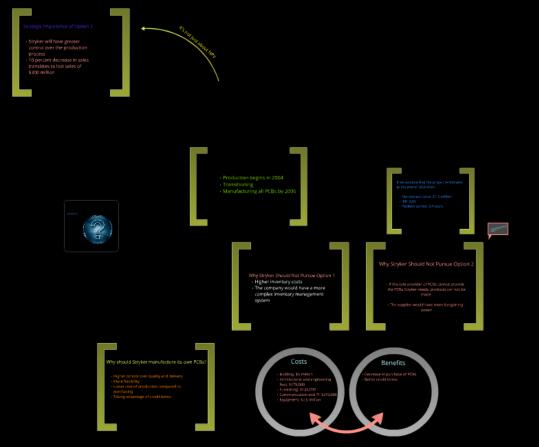
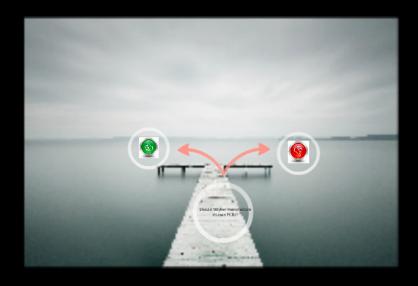
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Printed Circuit Boards (PCBs)

- Used in many products that Stryker produces

- Suppliers were unsatisfactory in quality, delivery, and responsiveness

- Stryker plans to spend
\$10 million on PCBs



## stryker Corporation

## In-sourcing PCBs

Adrian Shojaei Charity MacIntyre

#### Printed Circuit Boards (PCBs)

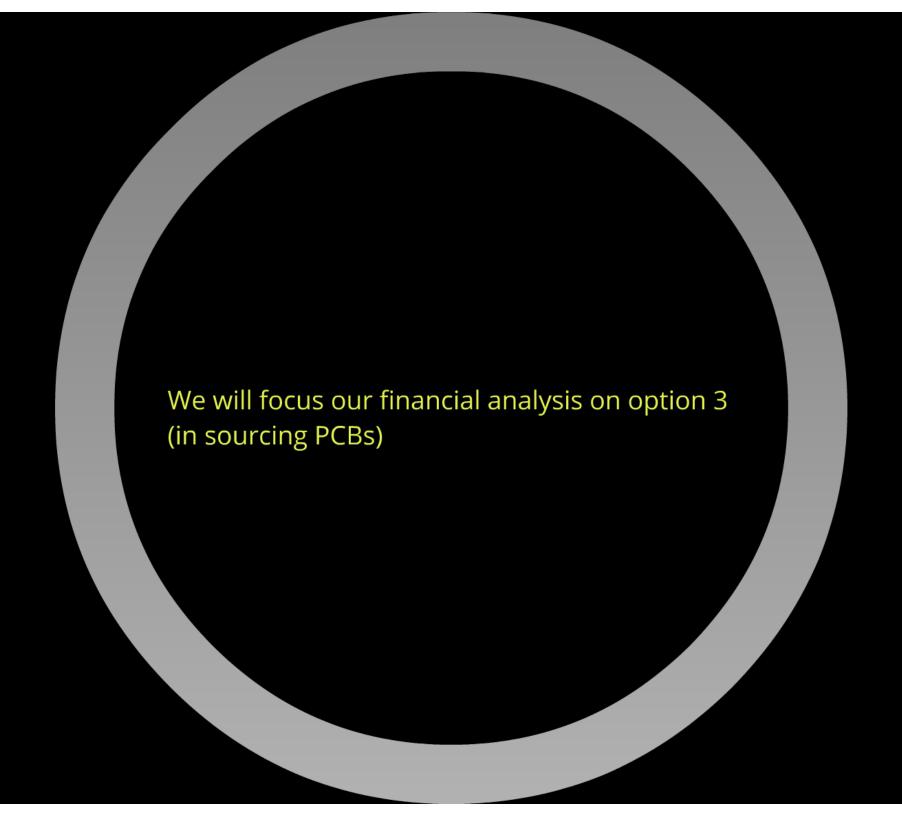
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## Options

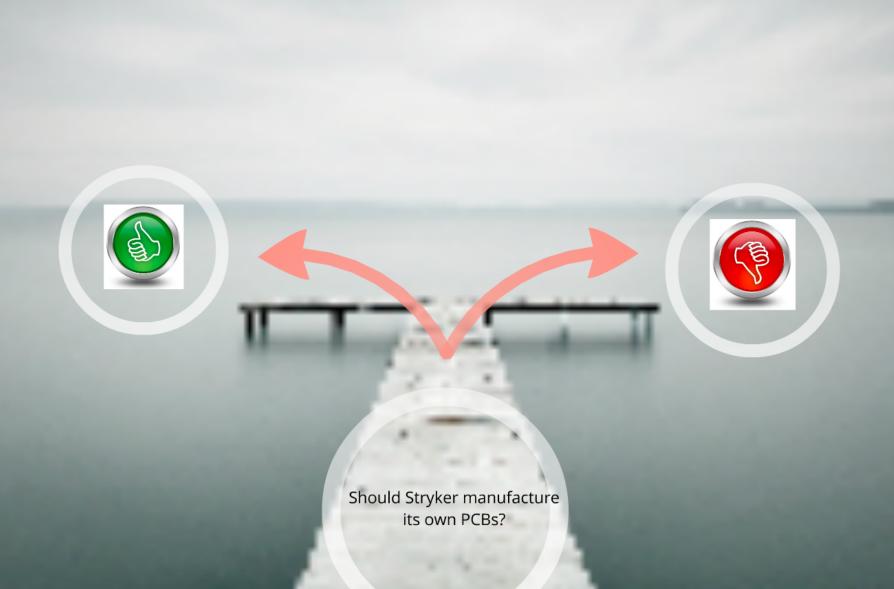
- A) Acquiring safety stock and instituting dual sourcing
- B) Partnering with a single supplier
- C) Manufacturing its PCBs

We don't have data to do a quantitative analysis for options 1 and 2





# Should Stryker manufacture its own PCBs?





To have the project considered, Stryker's capital budgeting procedure requires NPV, TRR, and payback period.

If we assume that the project terminates at the end of 2009 then:

- Net present value: \$1.3 million
- IRR: 22%
- Payback period: 3.4 years



- Building: \$3 million
- Architectural and engineering fees: \$278,000
- Furnishing: \$126,000
- Communication and IT: \$210,000
- Equipment: \$2.6 million

#### **Benefits**

- Decrease in purchase of PCBs
- Better credit terms

- Production begins in 2004
- Transitioning
- Manufacturing all PCBs by 2006

#### Why should Stryker manufacture its own PCBs?

- Higher control over quality and delivery
- More flexibility
- Lower cost of production compared to purchasing
- Taking advantage of credit terms

#### Why Stryker Should Not Pursue Option 1

- Higher inventory costs
- The company would have a more complex inventory management system

#### Why Stryker Should Not Pursue Option 2

- If the sole provider of PCBs cannot provide the PCBs Stryker needs, products can not be made.
- The supplier would have more bargaining power

## It's not just about NPV

#### Strategic Importance of Option 3

- Stryker will have greater control over the production process
- 10 percent decrease in sales translates to lost sales of \$300 million

#### Questions?

