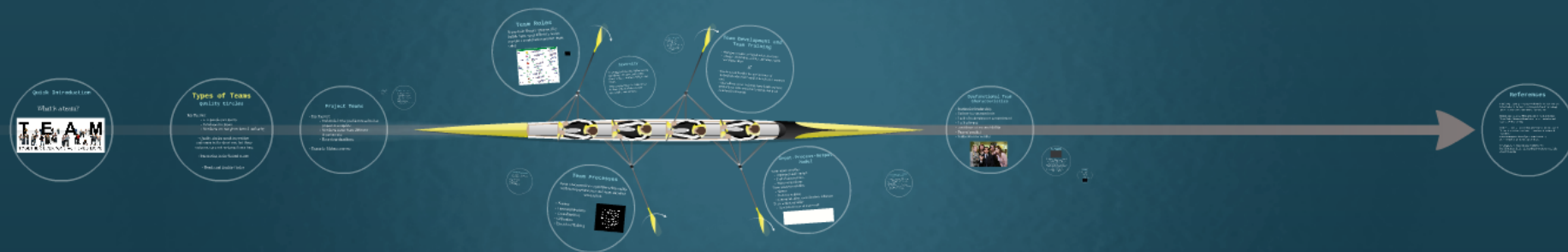


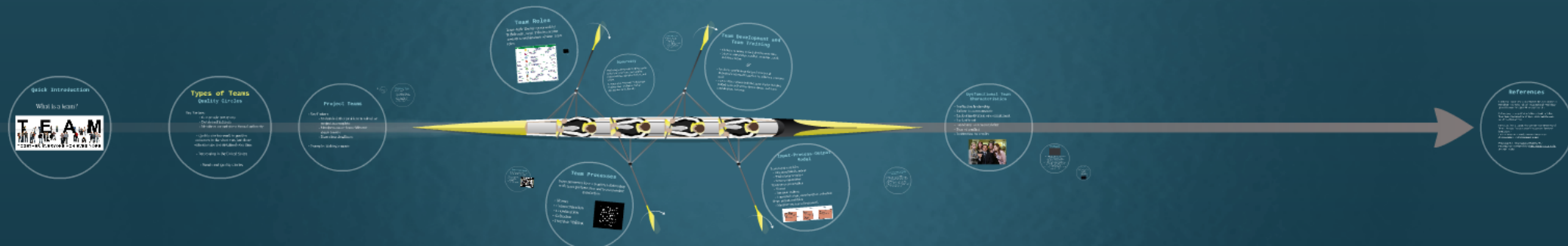
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**Design effective teams to
improve performance in an
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Quick Introduction

What is a team?



Types of Teams

Quality Circles

Key Factors:

- 6-12 people per group
- Developed in Japan
- Members are not given formal authority
- Quality circles result in positive outcomes in the short run, but these outcomes are not sustained over time
- Decreasing in the United States
- Honda and Quality Circles