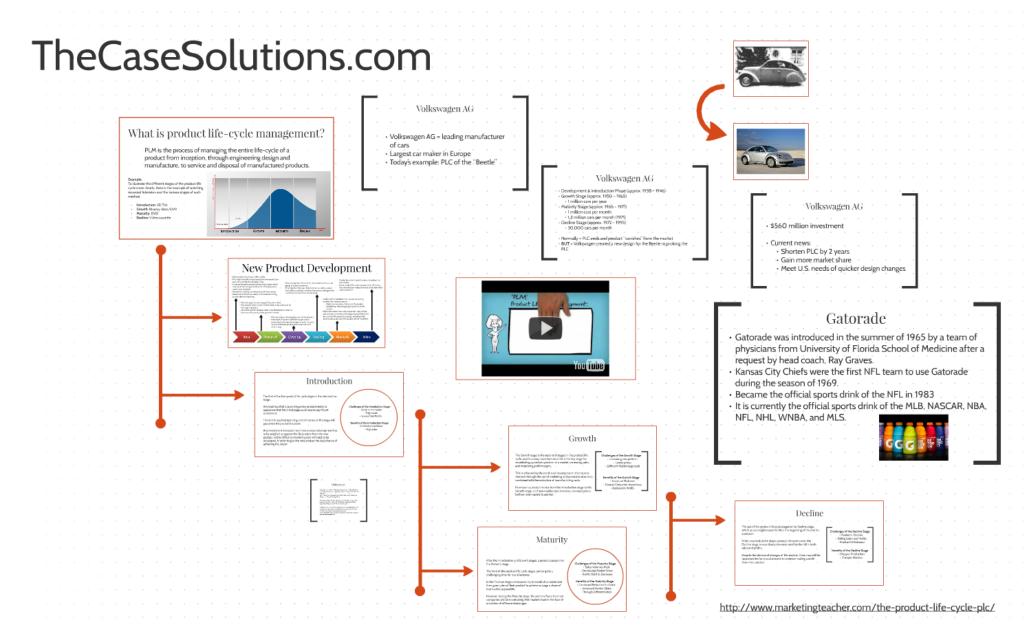
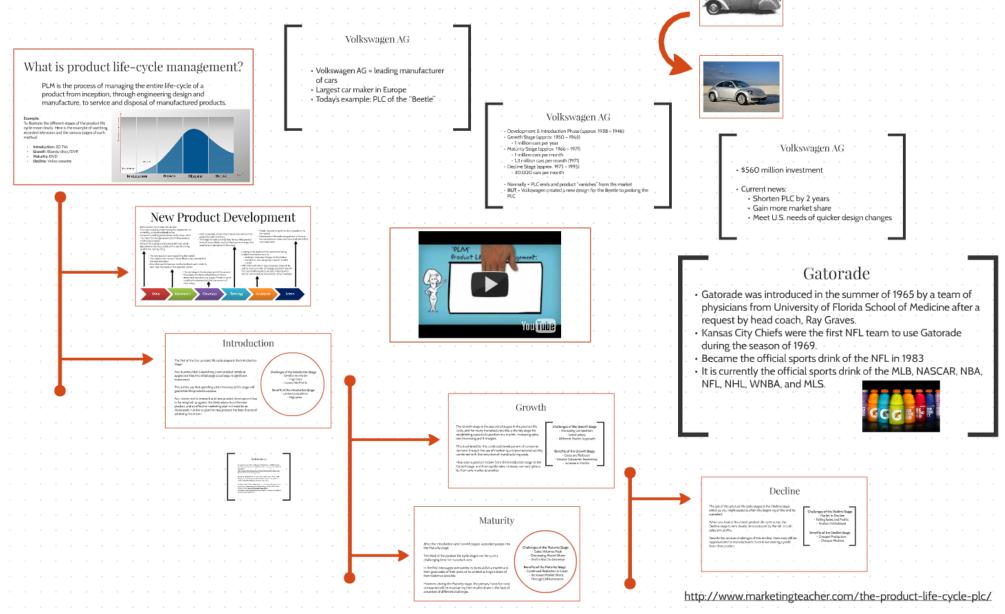
### Cialis Lifecycle Management: Lilly's BPH Dilemma



#### Lilly's BPH Dilemma

#### eCaseSolutions.com



## What is product life-cycle management?

PLM is the process of managing the entire life-cycle of a product from inception, through engineering design and manufacture, to service and disposal of manufactured products.

#### Example:

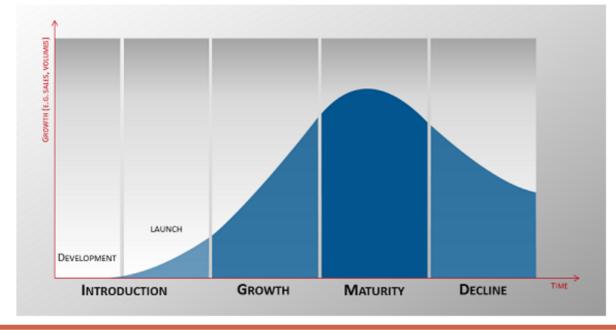
To illustrate the different stages of the product life cycle more clearly. Here is the example of watching recorded television and the various stages of each method:

Introduction: 3D TVs

Growth: Blueray discs/DVR

Maturity: DVD

• Decline: Video cassette



# and disposal of manufactured products.

