



The Quest for Sustainable Public Transit Funding SEPTA's 2013 Capital Budget Crisis Sequel

TheCaseSolutions.com



Introduction & Back Ground

Pre-Cola Wars TheCaseSolutions.com

















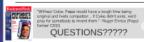








TheCaseSolutions.com



The Soda Revolution Cola Wars and Beyond





- Diet Coke introduced, boosts profits
 New Coke fails, Coca Cola Classic
- Coca Cola Enterprises established
- In response to federal nutrition guidelines and public concern with diet and obesity offers alternative low calorie beverages Wins Subway account, retains exclusive



guidelines and public concern with

- COLA War Years 1974-1999 The "Pepsi Challenge"
 Pepsi Lite (1 Calorie) introduced

- Enters fast-food business
 Outpaces Coke in food store sales
 High-fructose com syrup replaces

- Pepsi Bottling Company goes public
- calorie beverages

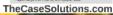
 Supplies all Taco Bell, KFCs and most Pizza Huts

 Snack food lines very profitable
- diet and obesity offers alternative low



TheCaseSolutions.com

















Introduction & Back Ground Pre-Cola Wars TheCaseSolutions.com



1886-John S. Pemberton develops original recipe

1886-1899



- Big name endorsements
- Iconic contour bottle
- Bottling plants in Europe and the Philippines
- Robert Woodruff named CEO

1900-1929



- Emerges as cola market front-runner
- c registered trademark
- Price raised from a nickel to a dime

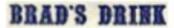
1930-1959



- Diversifies offerings (Sprite, Tab)
- Remains #1 in national cola sales

1960-1973

1898-Caleb Brodham creates Pepsi





- Franchises in 24 states
- Files for bankruptcy



- Second bankruptcy
- Acquires sugar plantation in Cuba
- Rebounds by marketing product value
- Becomes second in the cola market
- "Beat Coke" campaign

- Diversifies offerings (Mountain Dew)
- Merges with Frito-Lay (PepsiCo) & expands into the snack food business







Cola Wars and Beyond





- High-fructose corn syrup replaces sugar
- Diet Coke introduced, boosts profits
- New Coke fails, Coca Cola Classic returns
- Coca Cola Enterprises established
- Maintains lead in cola market share



- In response to federal nutrition guidelines and public concern with diet and obesity offers alternative low calorie beverages
- Wins Subway account, retains exclusive deals with Burger King and McDonalds
- Holds big lead over Pepsi in cola market



COLA War Years 1974-1999

- The "Pepsi Challenge"
- Pepsi Lite (1 Calorie) introduced
- · Enters fast-food business
- Outpaces Coke in food store sales
- High-fructose com syrup replaces sugar
- Pepsi Bottling Company goes public



- In response to federal nutrition guidelines and public concern with diet and obesity offers alternative low calorie beverages
- Supplies all Taco Bell, KFCs and most Pizza Huts
- Snack food lines very profitable







The Case Solutions. com

OIUUOIIS.COIII

Chester Group

P.E.S.T.E.L

Economic: At the beginning of the Cola wars, both Coke and Pepsi experienced annual growth of 10% in the CSD industry. However, in the late 1990's growth rate decline to less than 1% as Coke and Pepsi encountered new challenges. According to Fortune, Coca Cola commands about 42.3% of the market, while Pepsi now has 27.5%. During 2000-2004 Coke laid off 7,000 employees, decreasing their employment by 20%. Coca-Cola also plans to lay off about 1,600 to 1,800 employees globally in the next few months" in 2006 to cut \$3 billion of labor costs.

Political Factors

In 2005 Federal Nutrition Guidelines identified carbonated soft drinks as the largest source of obesity causing sugars in the American diet (pg. 357). The gov't implicated the soft drink industry for the health implications is a major political obstacle the industry faces. International politics also has effects on Coke and Pepsi entering and surviving in foreign markets (a 2003 bombing in Columbia killed a Coke executive, Columbian union activists accused Coke of supporting right wing death squads.

Technological Factors

Non-carbonated soft drink beverages like Lipton tea and Gatorade require costly new equipment and major process changes to be bottled. Coke and Pepsi invested heavily towards building plants for the processes required to bottle these new drinks. The use of aluminum cans for packaging meant bottling plants were the metal can industry's largest customer, but the development of plastic bottles has gained increased use and popularity. Cooling units placed at nearly every checkout lane in supermarkets is technology innovation used to drive impulse purchasing.

TheCaseSolutions.com



Ecological Factors: In 1980 Coke and Pepsi switched from using sugar to high fructose corn syrup to achieve a sustainable lower priced alternative in the concentrate formula. In 2003 Germany's bottle return law which enforces recycling procedures caused many retail chains to stop carrying Coke and Pepsi products. Both companies are promoting "Go Green" by printing the recycling symbols on their products.



Sociocultural Factors

United States consumers demand healthier lifestyle products over traditional carbonated soft drinks. This have caused growth rate decline to less than 1%. International consumers have cultural differences and have different expectations for desired products than the American consumer, this require Coke and Pepsi totheir product and appeal to different cultures.

Legal Factors

International markets involve obstacles such as antitrust regulations, advertising restrictions, and foreign exchange controls in 1938 Coke filed suit against Pepsi for brand infringement and lost. During Cola Wars, Coke lost a publicize race discrimination suit and Burger King lawsuit, resulting in a \$21-millionsuit and Burger King lawsuit, resulting in a \$21-million-dollar settlement because of a "rigged marketing test".

Also, in 2005 settled with the SEC on charges involving a Japanese market. Consequently, Coke being the CSD market leader has caused them to have the most legal trouble than any other competition.

The Five Forces That Shape Industry Competition

Power of suppliers-weak

Threat of Entry: Weak

The Five Forces That Shape Industry Competition

Power of suppliers-weak

Carbonated soft drinks concentrate producers use ingredients that are not rare or valuable, there is also little capital investment into machinery and labor for the manufacturing process (pg. 344). These materials needed by Coke and Pepsi are cheap and easily available, which gives Coke and Pepsi the power to choose suppliers who can offer the lowest prices and they can easily switch suppliers with little effect on their costs.

Threat of New Entrants Threat of Entry: Weak

The Soft Drink market have several barriers that prevent new competion to emerge. Franchise agreements from Coke or Pepsi do not allow bottlers to carry directly competing brands. Coke and Pepsi, in 2004 they claimed 74.8% of soft drink sales in the United States (pg. 346), and this means there is very little room for a new soft drink brand to emerge if the demand is being satisfied by the existing companies.

Bargaining Power of Suppliers

Threat of substitutes-moderate

There are many "healthier" alternatives to CSD. for example, different diet brands. Also, customer switching costs are low. Alternatives to CSD in the market most likely come at a cheaper price. The threat of substitutes is offset by Brand loyalty, which is powerful in the soft drink industry- so there are not very many well branded CSD substitutes, but nearly every supermarket sells their own generic brand CSD. However when you consider outside the CSD industry, nearly any beverage can be a substitute: energy drinks, coffee, tea, milk, juice, water, beer, making the threat of substitution stronger.

Rivalry Among Existing Competitors

In the CSD, tharket there are 3 major competitiors (coke, pepsi, Cadbury). Coke and Pepsi have strong competite advertising strategies, which makes it very hard for other competition to emerge. There are low exit barriers, therfore in the CSD indust comutition exist.

Threat of Substitute Products Bargaining Power of Buyers

Power of buyers-moderate

Buyers in an industry hold power when they can put pressure on the margins of the industry. Buyers have strong power when they purchase high volume and control access points to the customer. Coke holds the pouring rights with McDonalds and Burger Kind while Pepsi holds Taco Bell and KFC. The vending machine channel is operated by bottlers, who are responsible for servicing the machines and receive sales commissions. This channel has very little room for buyers to influence price. However, with the number of people drinking decreasing, the power of buyer may start to increase decreasing buyer demand.

TheCaseSolutions.com



IIICUASCO

Nutrition Facts

Serving Size 1 oz. (28g) Servings Per Container 6

Amount Per Serving

Calories 80	Calories from F	at 15
	% Daily	Value*
Total Fat 1.5g		2%
Saturated Fat (0.5g	3%
Trans Fat 0g		
Cholesterol 5mg		2%
Sodium 180mg		8%
Total Carbohydrate 15g		5%
Dietary Fiber 1	g	4%
Sugars 1g		

Protein 2g

Vitamin A 0% Vitamin C 0%

Calcium 2% Iron 6%

*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:

	Calories:	2,000	2,500
Total Fat	Less than	65g	80g
Saturated Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

Fat 9 · Carbohydrate 4 · Protein 4



INGREDIENTS: ENRICHED FLOUR (WHEAT FLOUR, NIACIN, REDUCED IRON, THIAMIN MONONITRATE [VITAMIN B₁], RIBOFLAVIN [VITAMIN B₂], FOLIC ACID), CORN SYRUP, SUGAR, SOYBEAN AND PALM OIL (WITH TBHQ FOR FRESHNESS), CORN SYRUP SOLIDS, DEXTROSE, HIGH FRUCTOSE CORN SYRUP, FRUCTOSE, GLYCERIN, CONTAINS 2% OR LESS OF COCOA PROCESSED WITH ALKALI). POLYDEXTROSE, MODIFIED CORN STARCH, SALT DRIED CREAM, CALCIUM CARBONATE, CORNSTARCH, LEAVENING (BAKING SODA, SODIUM ACID PYROPHOSPHATE, MONOCALCIUM PHOSPHATE CALCIUM SULFATE), DISTILLED MONOGLYCERIDES, HYDROGENATED PALM KERNEL OIL, SODIÚM STEAROYL LACTYLATE, GELATIN, COLOR ADDED, SOY LECITHIN, DATEM, NATURAL AND ARTIFICIAL FLAVOR, VANILLA EXTRACT Carnauba wax. Xanthan Gum. Vitamin a Palmitate. Yellow #5 Lake. RED #40 LAKE, CARAMEL COLOR, NIACINAMIDE, BLUE #2 LAKE, REDUCED IRON, YELLOW #6 LAKE, PYRIDOXINE HYDROCHLORIDE (VITAMIN B6), RIBO-FLAVIN (VITAMIN B2), THIAMIN HYDROCHLORIDE (VITAMIN B1), CITRIC ACID, FOLIC ACID, RED #40, YELLOW #5, YELLOW #6, BLUE #2, BLUE #1.

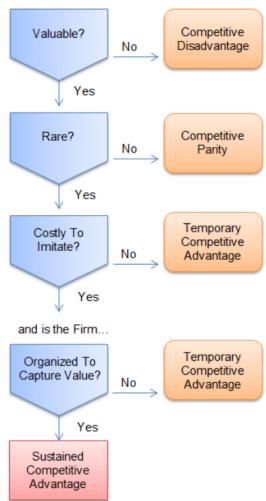
Valuable? Yes. Both Coke and Pepsi have widely recognized brands names, but Coke's brand may be is the most. Both companies brand are "fun and young", but Pepsi has stuck with its high energy, music and comedydriven strategy while Coke can be seen constantly gravitating towards the emotional side of branding.

Rare: Yes. Given enough time and money, any product can be imitated. What makes Coke rare is their Secret Ingredient, and seeing how the market negatively reacted in 1985 display this. Both companies intangbles assets, such as their trademarks, expensive marketing/promotion strategy makes their products rare and led to brand loyalty.

Costly to imitate? No/Yes. the concrete manufacturing process involves little capital investement in raw material and labor. Machinery and high speed automatic production line make it hard to implicate Coke and Pepsi's product. when both companies invest million of dollars into these activites. Coke and Pepsi invest heavly in their trademark and promoting making it hard for substitues to survive in the industry

Organized to Capture Value? Coke and Pepsi have expanded their products into international markets. Pepsi diversification of products, such as patmeal, chip, Starbucks coffee allowing them to fully exploit their potential using their resoruces and capabilites more than Coke. Coke core competencies of leveraging their brand name into a diverse line of different kinds of

Is the Resource or Capability ...



TheCaseSolutions.com

SWOT ANALYSIS

to achieving the objective to achieving the objective



Fat 9 . Carbohydrate 4 . Protein 4

TheCaseSolutions.com

SWOT ANALYSIS

TheCaseSolutions.com





Opportunities

Customer loyalty

· Bottled water consumption growth

Bargaining power over suppliers

Corporate social responsibility

The best global brand in the world in

terms of value (\$77,839 billion)

World's largest market share in

Strong marketing and advertising

Most extensive beverage distribution

- · Increasing demand for healthy food and beverage Growing beverages consumption
- in emerging markets (especially
- Growth through acquisitions
- · Expanding product line beyond

Weaknesses

- · Significant focus on carbonated drinks
- · Undiversified product portfolio
- · High debt level due to
- acquisitions
- · Negative publicity · Brand failures or many brands with insignificant amount of

- Changes in consumer taste
- Water contamination in international markets.
- Strong dollar
- Legal requirements to disclose negative information on product
- Decreasing gross profit and net profit
- Competition from PepsiCo
- Saturated carbonated drinks market





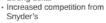
- Product diversity
- Extensive distribution channel Corporate Social Responsibility (CSR)
- Competency in mergers and acquisitions
- · 22 brands earning more than \$1 billion a
- Successful marketing and advertising
- campaigns Complementary product sales
- Proactive and progressive

Opportunities

- Growing beverages and snacks consumption in emerging markets (especially BRIC)
- Increasing demand for healthy food and beverages
- Further expansion through acquisitions
- Bottled water consumption
- growth
- Savory snacks consumption growth

- · Over-dependence on Wal-Mart
- Low pricing
- Questionable practices (using tap water but labeling it as mountain spring water)
- Much weaker brand awareness and market share in the world beverage market compared to Coca-Cola
- Low profit margin

- · Changes in consumer tastes
- Water scarcity
- Decreasing gross profit
- Changes in legal requirement
- Strong dollar

















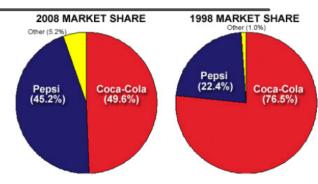








Pepsi Competitive Advantage During Cola-Wars



Pepsi's strategy to close the widening gap between Coke started with their "Beat Coke" campaign that helped increase their growth during the postwar era in supermarkets and convenience stores. Pepsi modernized their bottler's plants, which improved their delivery services. The 1974 "Pepsi Challenge" in Dallas, Texas consisted of a blind taste tests between Coke and Pepsi and which one was the preferred choice. After testing, it was shown that it was in fact Pepsi, not Coke that was the preferred taste. Due's to Coke's internal difficulties, execution failures, legal issues and strict reliance on a traditional CSD-oriented model made it easy for Pepsi to gain Coke's potential market share. Because of current trends, Pepsi became more flexible and created greater production differentiation by aggressively transitioning into the non-CSD market than Coke. For example, when Pepsi merge with Frito lay and Quaker oats.







The Case Solutions.com